



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5387-041

Job Sheet 170310



Part No: D5387-041

Job Qty: 4 ea

Part Name: Aft Cover Mounting Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/12/18

Job Tracking No:

Due Date: 1/22/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 16.04.19 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	1/20/18	1/20/18	0.00	0.00	Start Up Waterjet		SC 18/01/22
100	Waterjet	4 pcs	1/20/18	1/20/18	0.00	0.44	Waterjet1		SC 18/01/22
110	QC	4 pcs	1/20/18	1/20/18	0.00	0.00	QC2 Waterjet-4		SC 18/01/22
120	QC	4 pcs	1/20/18	1/20/18	0.00	0.00	QC8-6		SC 18/01/22
130	Brake NC	4 pcs	1/20/18	1/20/18	0.03	0.16	Brake NC 2		SC 18/01/22
140	QC	4 pcs	1/20/18	1/20/18	0.00	0.00	QC5		SC 18/01/22
150	HandFinish	4 pcs	1/20/18	1/20/18	0.00	0.22	HandFinish1		2018/02/06
160	QC	4 pcs	1/20/18	1/20/18	0.00	0.00	QC7-5		BR 18-2-6
170	Powdercoat	4 pcs	1/20/18	1/20/18	0.00	0.06	Powdercoat4		BR 18-2-7
180	QC	4 pcs	1/20/18	1/20/18	0.00	0.00	QC3		38
190	Small Fab	4 pcs	1/22/18	1/22/18	0.00	0.23	Small Fab-9		DAS 88
200	QC	4 pcs	1/22/18	1/22/18	0.00	0.00	QC5		38
210	Packaging	4 pcs	1/22/18	1/22/18	0.00	0.00	Packaging3-2		9-88
220	QC21-SA	4 Ea	1/22/18	1/22/18	0.00	0.00	QC21		DAS 21

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.032	0	228	0	0
190-Small Fab	MS20426AD3-13	8	763	0	0
	MS21059L3 K	4	231	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																								
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																																																																						
Description Work Order Deviation		Disposition																																																																								
Job No: 170310 Operation 01/30/18 Start up Operation Original Serial #: S037193 D5387-041 Part No: S037193 Revision: 01/30/18 Change No: 01/30/18 Aft Cover Mounting Bracket Assembly DART AEROSPACE S037193 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Canada TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Dart Aerospace Ltd.																																																																										
Root Cause <table style="width:100%;"> <tr><td>Environment</td><td>☐</td><td>No Re-verification</td><td>☐</td></tr> <tr><td>Design</td><td>☐</td><td>Operator</td><td>☐</td></tr> <tr><td>Doc/Data</td><td>☐</td><td>Offset/Setup</td><td>☐</td></tr> <tr><td>Equip/Tooling</td><td>☐</td><td>Supplier</td><td>☐</td></tr> <tr><td>Handling/Pre</td><td>☐</td><td>Training</td><td>☐</td></tr> <tr><td>Material</td><td>☐</td><td>Use for Testing</td><td>☐</td></tr> <tr><td>Internal Transport</td><td>☐</td><td>Poor Information</td><td>☐</td></tr> <tr><td>Tribal Knowledge</td><td>☐</td><td>Rushing</td><td>☐</td></tr> <tr><td>LOA</td><td>☐</td><td>Product Improvement</td><td>☐</td></tr> <tr><td>Substation</td><td>☐</td><td>Process Improvement</td><td>☐</td></tr> <tr><td>Past Expiry Date</td><td>☐</td><td>Manufacturing Process</td><td>☐</td></tr> <tr><td>Misidentified</td><td>☐</td><td>Past Due</td><td>☐</td></tr> </table>		Environment	☐	No Re-verification	☐	Design	☐	Operator	☐	Doc/Data	☐	Offset/Setup	☐	Equip/Tooling	☐	Supplier	☐	Handling/Pre	☐	Training	☐	Material	☐	Use for Testing	☐	Internal Transport	☐	Poor Information	☐	Tribal Knowledge	☐	Rushing	☐	LOA	☐	Product Improvement	☐	Substation	☐	Process Improvement	☐	Past Expiry Date	☐	Manufacturing Process	☐	Misidentified	☐	Past Due	☐	<table style="width:100%;"> <tr><td>Pr.</td><td>☐</td></tr> <tr><td>Bel</td><td>☐</td></tr> <tr><td>Cer.</td><td>☐</td></tr> <tr><td>Crac</td><td>☐</td></tr> <tr><td>Crim</td><td>☐</td></tr> <tr><td>Cuffs</td><td>☐</td></tr> <tr><td>Crush</td><td>☐</td></tr> <tr><td>Heat 1</td><td>☐</td></tr> <tr><td>Wave/</td><td>☐</td></tr> <tr><td>Marks/Clatter</td><td>☐</td></tr> <tr><td colspan="2">OTHER : _____</td></tr> </table>			Pr.	☐	Bel	☐	Cer.	☐	Crac	☐	Crim	☐	Cuffs	☐	Crush	☐	Heat 1	☐	Wave/	☐	Marks/Clatter	☐	OTHER : _____	
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